

## Analytical method of development and validation of rivaroxaban in bulk drug and pharmaceutical drugs from RP-HPLC

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### Abstract

I have done research and achieved the method of development and validation of Rivaroxaban in bulk drug and pharmaceutical dosage form by RP-HPLC method. The analysis of drug carried out an agilent technique gradient system with auto injector, UV(DAD) and Gradient detector. Equipped with reverse phase (agilent) C18 column (4.6mm \* 100mm; 2.5  $\mu$ m), 20  $\mu$ l injection loop and UVD30D absorbance detector and running chemstation 10.1 software. Methanol and 0.1% formic acid (65:35).

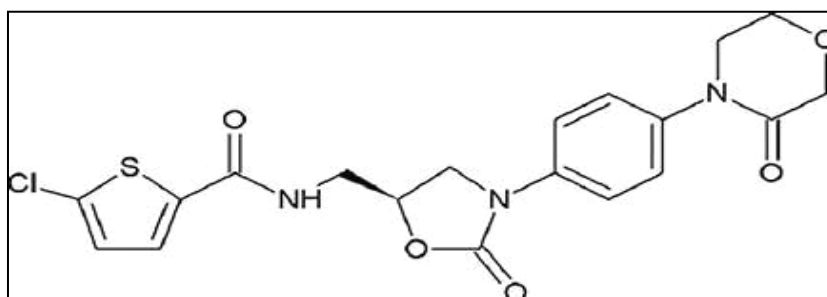
**Keywords:** Validation; RP-HPLC method; UV(DAD); Gradient detector

### 1. Introduction

Rivaroxaban is a direct factor Xa inhibitor, an anticoagulant medication used to prevent and treat blood clots. It works by inhibiting the factor Xa, a key enzyme in blood clotting cascade, thereby reducing the risk of stroke and other complications associated with abnormal blood clotting. Rivaroxaban is orally active oxazolidine derivative. Its oral bioavailability is greater than 80% . Rivaroxaban is anticoagulant medication used to treat and reduce risk of blood clots.

#### 1.1. Drug Profile

Chemical name is (S)-5-chloro-N-([2-oxo-3-[4-(3-oxomorpholin-4-yl) phenyl]oxazolidin-5-yl]methyl) thiophene-2-carboxamide. It is anticoagulant medication having molecular formula C<sub>19</sub>H<sub>18</sub>ClN<sub>3</sub>O<sub>5</sub>S.



**Figure 1** Structure of Rivaroxaban

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## 2. Material and methods

### 2.1. Chemical and Reagent

Methanol, 0.1% Formic acid, 0.15 OPA, Water

### 2.2. Instruments

The analysis of the drug was carried out on Agilent Tech. Gradient System With Auto injector, UV(DAD)(G13148,S.NO.DE71365875) and Gradient Detector, Quaternary Gradient pump((G130A)S.NO.D DE9180834),Equipped with Reverse Phase (Agilent) C18 column (4.6mm x 100mm; 2.5 $\mu$ m),a 20 $\mu$ l injection loop and UV730D Absorbance detector and running chemstation 10.1 software, UV spectroscopy, Ph meter, Balance, Sonicator.

### 2.3. Stock preparations

Stock I : Standard Sample Preparation:- Accurately weight and transfer 10 mg Rivaroxaban working standard into 10 ml volumetric flask as about diluents Methanol completely and make volume up to the mark with the same solvent to get 1000 $\mu$ g/ml standard (stock solution) and 15 min sonicate to dissolve it and the resulting stock solution 0.1ml was transferred to 10 ml volumetric flask and the volume was made up to the mark with mobile phase Methanol: (0.1 % formic Acid)Water, prepared in (6.0 ml MEOH: 4.0 ml (0.1 %Formic acid)WATER v/v)solvent.

Stock II : Tab solution Preparation:- Take 56.2 mgs in 10 ml Methanol i.e.= 1000  $\mu$ gm/ml.

### 2.4. Linearity

Linearity of an analytical method is its ability to elicit test results that are directly or by a well defined mathematical transformation, proportional to the concentration of analyst in samples within a given range.

### 2.5. Accuracy

The accuracy of an analytical method is the closeness of test results obtained by that method to the true value. Accuracy may often be expressed as percent recovery by the assay of known added amounts of analyst.

The accuracy of an analytical method is determined by applying the method to analyzed samples, to which known amounts of analyst have been added. The accuracy is calculated from the test results as the percentage of analyst recovered by the assay.

### 2.6. Precision

Precision of an analytical method is the degree of agreement among Individual test results when the procedure is applied repeatedly to multiple Samplings of a homogenous sample. Precision of an analytical method is usually expressed as standard deviation or relative standard deviation. Also, the results obtained were subjected to one way ANOVA and within-day mean square and between-day mean square was determined and compared using F-test.

### 2.7. Repeatability

Precision of the system was determined with the sample. Two replicates of sample solution containing 50 $\mu$ g/ml of rivaroxaban was injected and peak areas were measured and %RSD was calculated it was repeated for two times result.

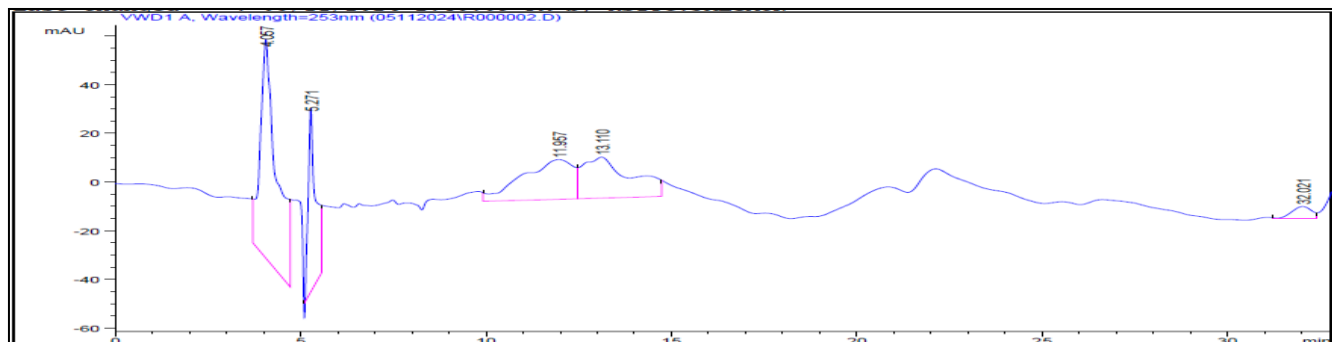
### 2.8. Robustness

The mobile phase composition was changed in ( $\pm 1$  ml/ min-1) proportion and the flow rate of Methanol in the mobile phase composition ( $\pm 1$  ml/ min-1) and the change in detection wavelength ( $\pm 1$  ml/ min-1) and the effect of the results were examined it was performed using 30 $\mu$ g/ml solution of Rivaroxaban in triplicate.

### 3. Results and discussion

Studies on the chromatographic behavior of Rivaroxaban:

#### 3.1. Chromatogram of Trial 1

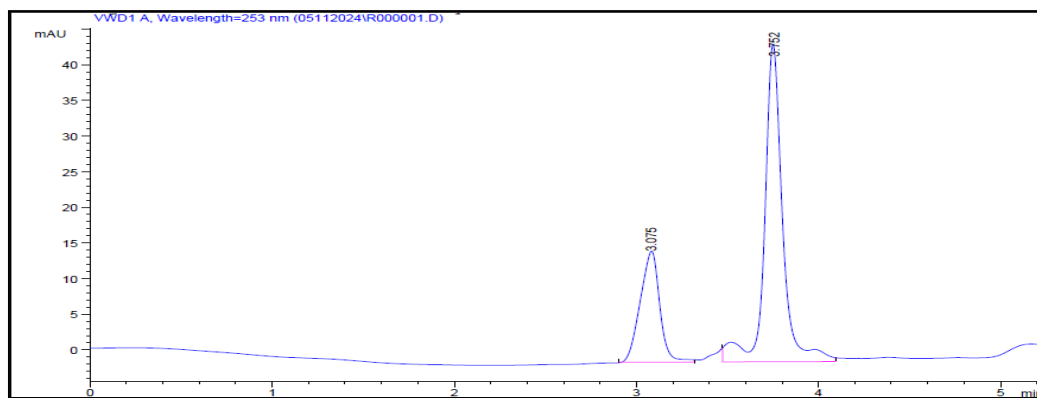


**Figure 2** Chromatogram of Trial 1

**Table 1** Result for Chromatogram of Trial 1

| No. | RT[min] | Area[mV*s] | TP   | TF   | Resolution |
|-----|---------|------------|------|------|------------|
| 1   | 4.057   | 2761.7031  | 7902 | 0.48 | 0.0000     |
| 2   | 5.271   | 1065.8592  | 2614 | 0.48 | 2.45       |
| 3   | 11.957  | 1566.5213  | 280  | 2.72 | 4.08       |

#### 3.2. Chromatogram of Trial 2



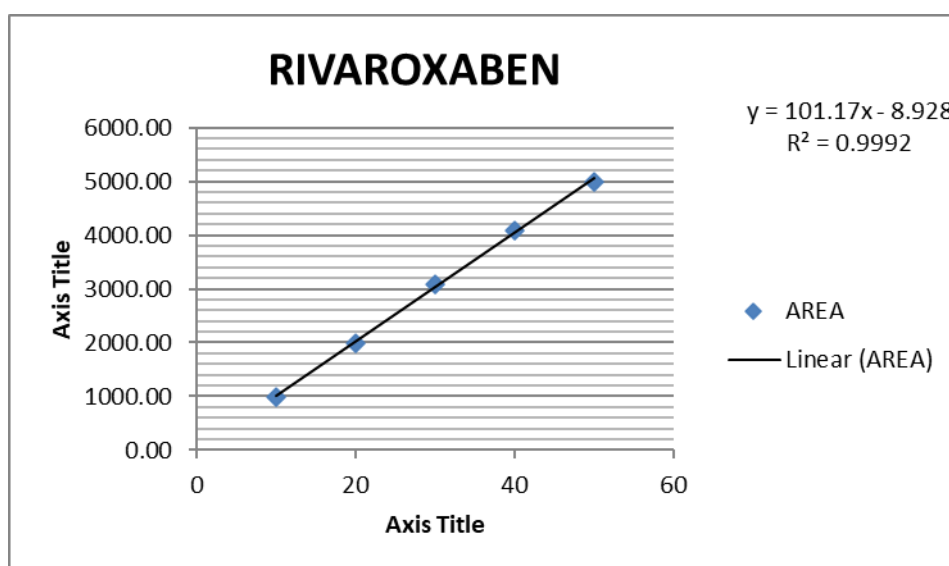
**Figure 3** Chromatogram of Trial 2

#### 3.3. Linearity

Linearity of an analytical method is its ability to elicit test results that are directly or by a well defined mathematical transformation, proportional to the concentration of analyst in samples within a given range, the Result are shown in; (Table No 2).

**Table 2** Table for linearity

| Sr No. | Concentration (µg/ml) |
|--------|-----------------------|
|        | Rivaroxaban           |
| 1      | 10                    |
| 2      | 20                    |
| 3      | 30                    |
| 4      | 40                    |
| 5      | 50                    |

**Figure 4** Chromatogram Of Rivaroxaban

### 3.4. Accuracy (recovery)

The accuracy of an analytical method is the closeness of test results obtained by that method to the true value. Accuracy may often be expressed as percent recovery by the assay of known added amounts of analyte. The accuracy of an analytical method is determined by applying the method to analyzed samples, to which known amounts of analyte have been added. The accuracy is calculated from the test results as the percentage of analyte recovered by the assay. The Results are shown in; (Table 3). The accuracy of an analytical method is determined by applying the method to analyzed samples, to which known amounts of analyte have been added. The accuracy is calculated from the test results as the percentage of analyte recovered by the assay. The Results are shown in; (Table No: 3)

**Table 3** Result of Recovery data for Rivaroxaban

| Drug | Sr No. | Level (%) | Amt. taken (µg/ml) | Amt. Added (µg/ml) | Area.Mean* ± S.D. | Amt. recovered Mean *±S.D. | %Recovery Mean *± S.D. |
|------|--------|-----------|--------------------|--------------------|-------------------|----------------------------|------------------------|
| RVK  | 1      | 80%       | 10                 | 8                  | 17.9± 0.027       | 7.95± 0.027                | 99.36±0.34             |
|      | 2      | 100%      | 10                 | 10                 | 20.1±10.18        | 10.18±0.098                | 101.82± 0.98           |
|      | 3      | 120%      | 10                 | 12                 | 22.1±0.009        | 12.19±0.009                | 101.61 ±0.07           |

### 3.5. Precision

Precision of an analytical method is the degree of agreement among Individual test results when the procedure is applied repeatedly to multiple Samplings of a homogenous sample. Precision of an analytical method is usually expressed as standard deviation or relative standard deviation. Also, the results obtained were subjected to one way ANOVA and within-day mean square and between-day mean square was determined and compared using F-test.

**Table 4** Result of Intraday and Inter day Precision for Rivaroxaban

| Conc <sup>n</sup><br>(µg/ml) | Intraday Precision |            |      | Interday Precision |            |      |
|------------------------------|--------------------|------------|------|--------------------|------------|------|
|                              | Mean± SD           | %Amt Found | %RSD | Mean± SD           | %Amt Found | %RSD |
| 10                           | 1028.49±0.10       | 102.61     | 0.48 | 1030.5±3.01        | 101.05     | 0.29 |
| 20                           | 2050.48±2.15       | 101.85     | 0.46 | 2054.19±9.01       | 101.15     | 9.01 |
| 30                           | 3015.65±1.74       | 99.72      | 0.21 | 3016.83±1.98       | 99.17      | 0.07 |

### 3.6. Repeatability

Precision of the system was determined with the sample. Two replicates of sample solution containing 20 µg/ml of Rivaroxaban were injected and peak areas were measured and %RSD was calculated it was repeated for two times.

### 3.7. Detection Limit

Based on the S.D. of the response and the slope of calibration curve, the detection limit (DL) was calculated as,

$$DL = \frac{3.3\sigma}{S}$$

Where,

$\sigma$  = the S.D. of the y-intercepts of regression lines.

S = the slope of the calibration curve.

The slope S may be estimated from the calibration curve and S.D. was used should be calculated from the y-intercepts of regression line in calibration curve.

### 3.8. Quantitation Limit

Based on the S.D. of the response and the slope of calibration curve, the quantitation limit (QL) was calculated as,

$$QL = \frac{10\sigma}{S}$$

Where,

$\sigma$  = the S.D. of the y-intercepts of regression lines.

S = the slope of the calibration curve.

The slope S may be estimated from the calibration curve and S.D. was used should be calculated from the y-intercepts of regression line in calibration curve.

### 3.9. Robustness

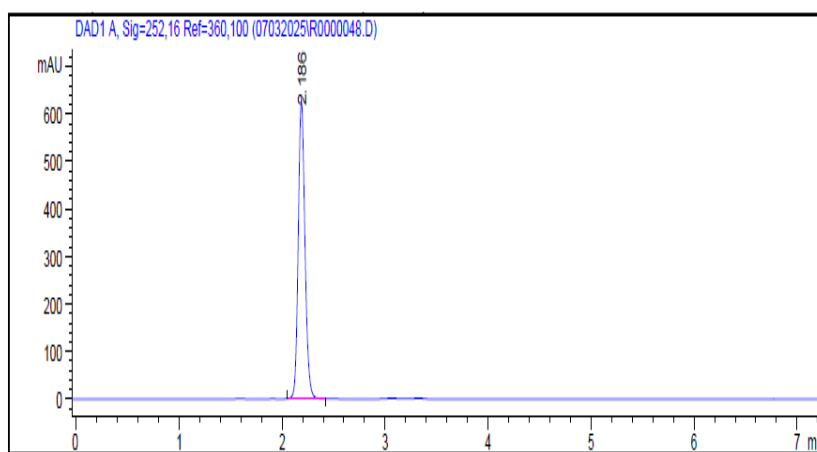
The Robustness of a method is its ability to remain unaffected by small deliberate changes in parameters. To evaluate the robustness of the proposed method, small but deliberate variations in the optimized method parameters were done. The effect of changes in mobile phase composition and flow rate, wavelength on retention time and tailing factor of drug peak was studied.

The mobile phase composition was changed in(±1 ml/min-1) proportion and the flow rate was varied by of optimized chromatographic condition. The results of robustness studies are shown in Robustness parameters were also found satisfactory; hence the analytical method would be concluded.

**Table 5** Result of Robustness Study of Rivaroxaban

| Parameters                                                     | Conc.( $\mu\text{g/ml}$ ) | Amount of detected(mean $\pm$ SD) | %RSD |
|----------------------------------------------------------------|---------------------------|-----------------------------------|------|
| Mob-phase composition 64+36ml) Methanol + 0.1% (Buffer)water   | 30                        | 2925.3 $\pm$ 14.27                | 0.49 |
| Mob-phase composition (66ml+34ml) Methanol + 0.1%(Buffer)water | 30                        | 2928.40 $\pm$ 6.85                | 0.23 |
| Wavelength change252nm                                         | 30                        | 2866.4 $\pm$ 27.56                | 0.96 |
| Wavelength Change 254nm                                        | 30                        | 1224.41 $\pm$ 4.24                | 0.35 |
| Flow rate change(0.9ml)                                        | 30                        | 3097.1 $\pm$ 2.12                 | 0.07 |
| Flow rate change(1.1 ml)                                       | 30                        | 2953.20 $\pm$ 7.02                | 0.24 |

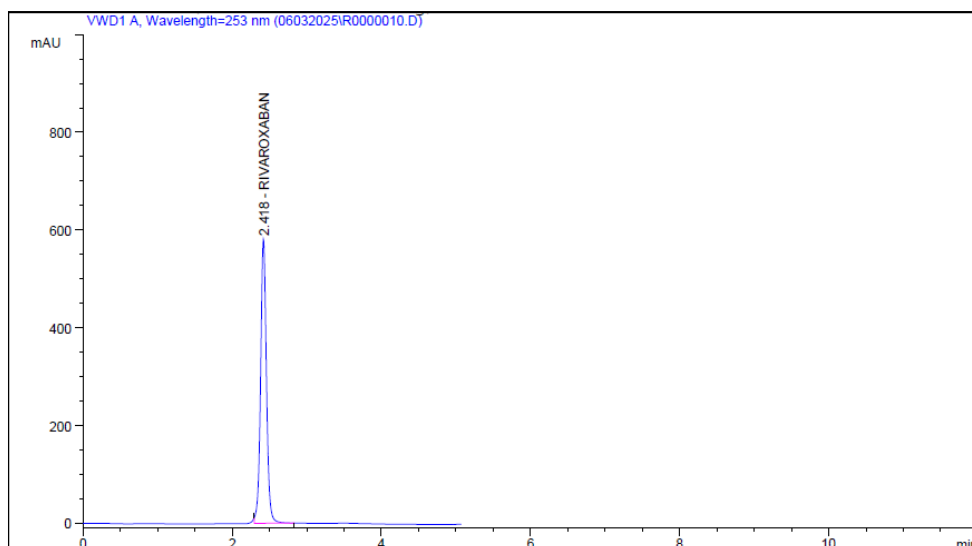
Wavelength Change 252 nm

**Figure 5** Chromatogram of wavelength change 252 nm**Table 6** Result for Chromatogram of wavelength change 252 nm

| No. | RT[min] | Area[mV*s] | TP   | TF   | Resolution |
|-----|---------|------------|------|------|------------|
| 1   | 2.186   | 2846.9432  | 5789 | 0.83 | 0.0000     |

**3.10. System suitability parameters :( Repeatability)**

To ascertain the resolution and reproducibility of the proposed chromatographic system for estimation of Rivaroxaban system suitability parameters were studied.



**Figure 6** Chromatogram of System suitability No- 1 hr

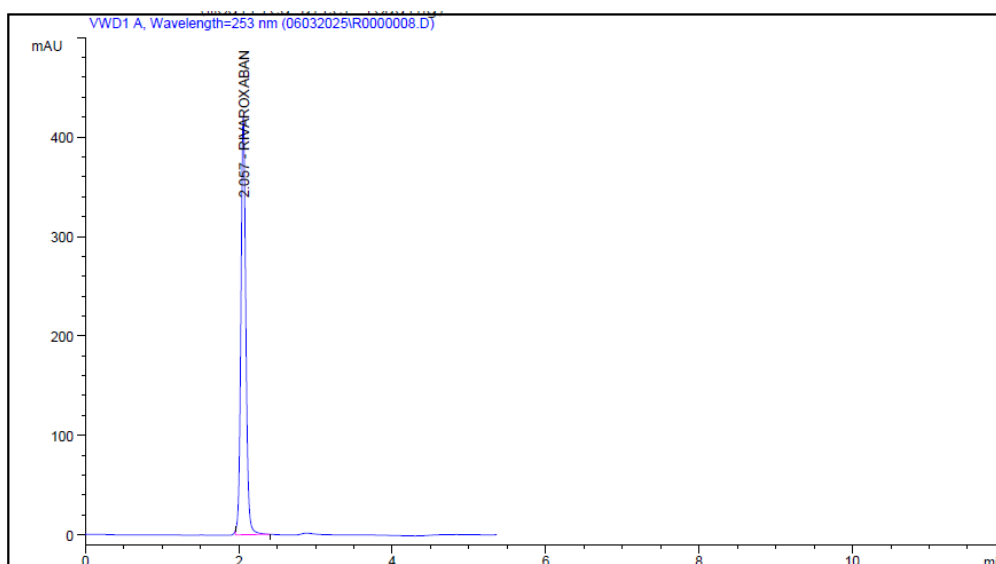
**Table 7** Result for Chromatogram of System suitability No- 1hr

| No. | RT[min] | Area[mV*s] | TP   | TF   | Resolution |
|-----|---------|------------|------|------|------------|
| 1   | 2.418   | 3012.5266  | 5051 | 0.90 | 0.0000     |

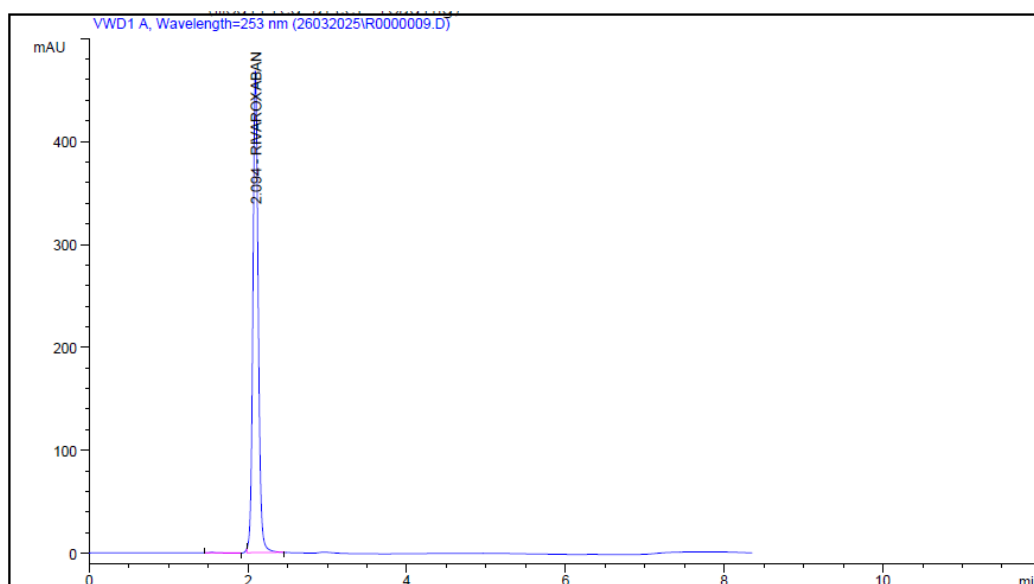
### 3.11. Analysis of marketed formulation

To determine the content of Rivaroxaban in marketed Tablets (20 Tablets were weighed, and average weight was calculated. Tablets were triturated and powder equivalent to 56.2 mg of Rivaroxaban was weighed. The drug was extracted from the Tablet powder with 10 mL Methanol. To ensure complete extraction it was sonicated for 15 min. 0.2 mL of supernatant was then diluted up to 10 mL with mobile phase. The resulting solution was injected in HPLC and drug peak area was noted. (Fig .5, 6)

Regression equation was generated using peak areas of standard solutions. Using the regression equation and peak area of the sample the amount of Rivaroxaban in the sample was calculated. The amount of Rivaroxaban per Tablet was obtained from the regression equation of the calibration curve as described in analysis of Tablet formulation (Table No:8)



**Figure 7** Chromatogram for Marketed Formulation



**Figure 8** Chromatogram for Marketed Formulation

**Table 8** Analysis of marketed formulation

| Sr.no | Amount present in mg | Area(I)  | Amount found in mg | % Label claim |
|-------|----------------------|----------|--------------------|---------------|
|       | RVK                  | RVK      | RVK                | RVK           |
| 1     | 20                   | 1998.366 | 19.67792           | 98.39         |
| 2     | 20                   | 2000.113 | 19.6952            | 98.48         |
| Mean  | -                    | 1999.24  | 19.69              | 98.43         |
| SD    | -                    | 1.236    | 0.012              | 0.061         |
| %RsD  | -                    | 0.062    | 0.062              | 0.062         |

#### 4. Conclusion

In this research a simple HPLC method was developed for determination of Rivaroxaban in bulk drug and fixed Pharmaceutical formulation. The approach offers several advantages, including its simplicity, preciseness, ease of use and shorter run times which is particularly time saving when dealing with large number of samples. The validation tests demonstrated a method with a wide linear range, acceptable precision and accuracy and reliable sensitivity. The developed method allows for easy, selective, sensitive and specific analysis of Rivaroxaban, making it suitable for routine use in pharmaceutical quality control.

#### Compliance with ethical standards

##### *Disclosure of conflict of interest*

Author declares no conflict of interest in constructing this manuscript

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